

# Pump with hoist 400320 and 400332

*Pneumatic-driven Pump*

## User and Maintenance Manual

## Warranty information

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## 1. INTRODUCTION

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This manual refers to **Pump with Hoist 400320 and 400332 – Pneumatic-driven Pump**.

You can find newer revisions of this document from our Sales Offices, or from our website <http://www.dropsa.com>.

This user and maintenance manual contains important information on health and safety issues for the personnel.

It is recommended to attentively read this manual and carefully keep it in good condition so that it is always available to personnel requiring to consult it.

## 2. GENERAL DESCRIPTION

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**Pump with Hoist 400320 and 400332** consist of a *pneumatic-driven pump, a hoist and a follower plate*. **Pump with Hoist 400332** is also completed with an *electro-pneumatic inverter*.

These equipments are required in all working conditions where grease needs to be pressed under pressure.

With an air-pressure of 4 bar (58.8 psi), the piston presses grease with a total load of 75 kg ca. (165.3 lb ca.).

## 3. PRODUCT – MACHINE IDENTIFICATION

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Machine identification label is located on the side of control panel and contains product serial number and details of the operating parameters.

## 4. TECHNICAL CHARACTERISTICS

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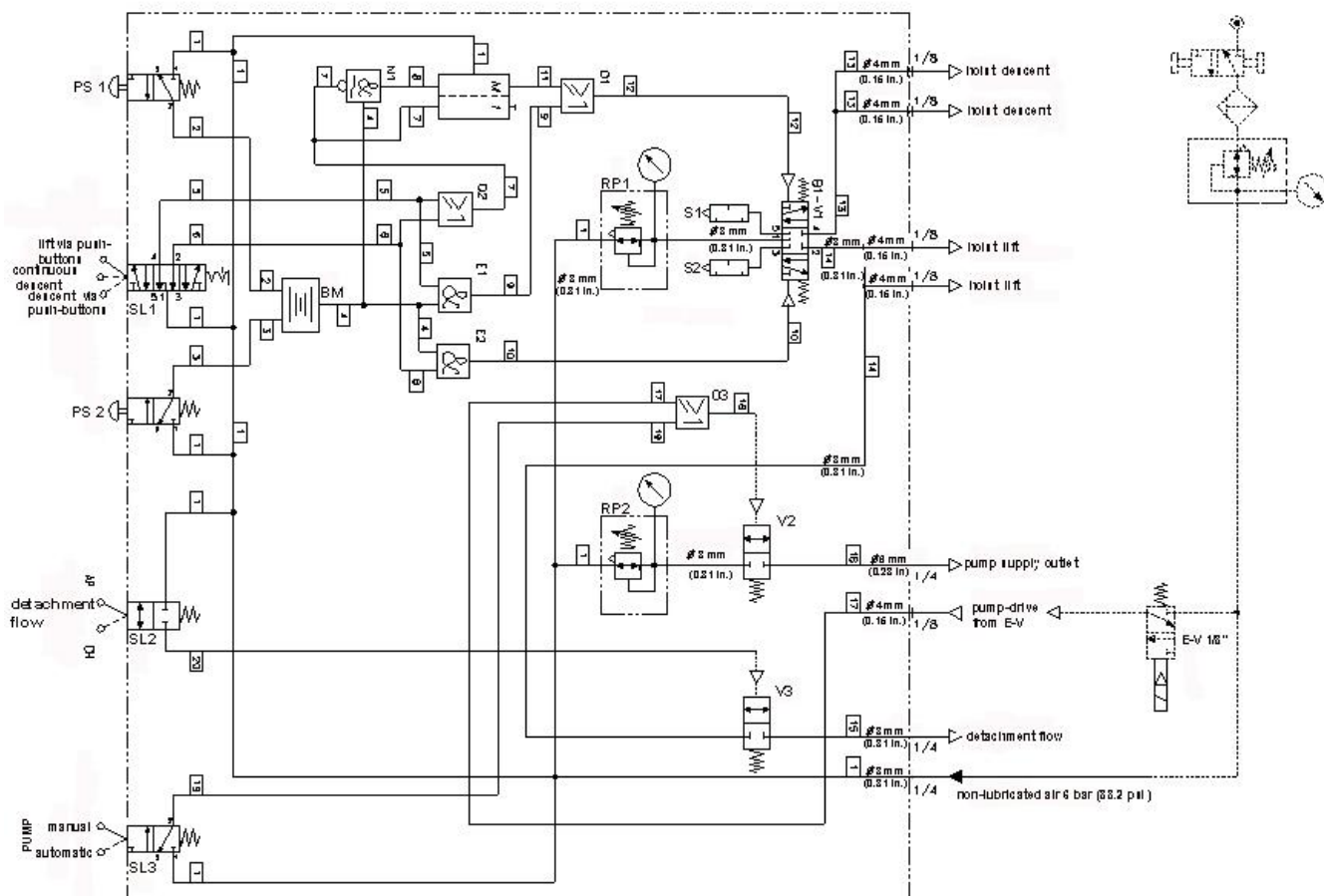
### 4.1 Pump technical characteristics

Use of air filtered at a pressure of 8 bar (117.6 psi) MAX
Pneumatic-driven pump ratio 50:1
Flowrate at pneumatic pressure of 5 bar (73.5 psi) , 360 rev/min ca. (free flow)
Lubricant: grease
Grade of thickness: MAX NLGI 2



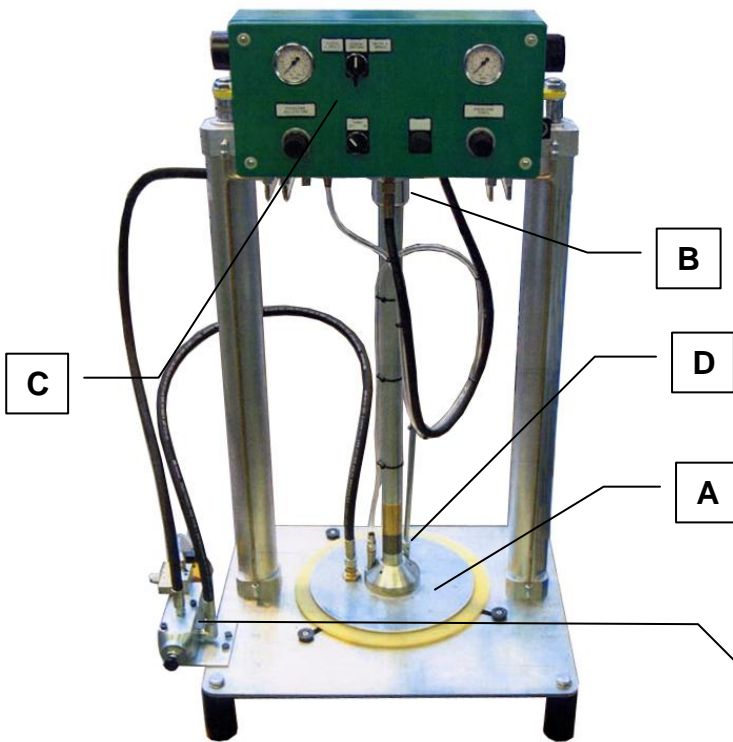
**WARNING:** Operate the machine only with the voltage indicated on the product label.

## 4.2 Control panel pneumatic diagram



POSITION	Q.ty	DESCRIPTION	CODE	COMPANY
M1	1	MEMORY	PLMA12	PARKER
N1	1	NOT ELEMENT	PLNC10	PARKER
E1-E2	2	AND ELEMENT	PLLA11	PARKER
N1	1	LOGIC BASE	PZUA12	PARKER
O1-O2-O3	3	OR ELEMENT	PLKA11	PARKER
O1/O2/O3 E1/E2	5	BRACKET	PZML199	PARKER
V1	1	VALVE	130 122 6001	AIR COMP
S1/S2	2	SILENCER 1/8"	0670.00.10	LEGRIS
RP1/RP2	2	PRESSURE REGULATOR 1/4"	R07-200-RNEG	NORGREN
SL2/SL3	2	SELECTOR BODY	PXBB1011	PARKER
SL1	1	SELECTOR HEAD 3 STEADY POSITION	ZB2BJ3	PARKER
SL1	1	BASE FOR FIXING PUSH-BUTTONS	ZB2BZ009	PARKER
SL1	2	SELECTOR BODY	PXBB2911	PARKER
PS1-PS2	2	PUSH-BUTTON GUARD	-	BF
MAN1-MAN2	2	MANOMETER 0-6 bar (0-88.2 psi)	9053042	WIKA
SL2/SL3	2	DETACHMENT FLOW and AUTO/MAN/ PUMP	ZB2BD2	PARKER
V2/V3	2	VALVE 2/2 1/4"	78800813	LEGRIS
BM	1	BIMANUAL	PXP-A11	PARKER
PS1-PS2	2	PUSH-BUTTON	ZB2BC2	PARKER
PS1-PS2	2	PUSH-BUTTON BODY	PXBB1011	PARKER

## 5. MACHINE COMPONENTS



The pneumatic-driven piston “A” inserted in drum not only makes easier pump “B” aspiration but also guarantees **total pumping down of a drum**.

Insert of piston in a full drum and its extraction from the empty drum are carried out by unit “A-B” through a lifting and pushing down movement, via control-drive of pneumatic cylinders, which constitute bracket vertical rods.

The unit can be hold by only one operator who operates control panel “C”.

Follower plate is completed with a discharge valve “D” for loading a new drum. This valve is manually controlled via a shaft.

### **Only for 400332**

#### **Electro-pneumatic inverter**

It causes pressurization reversal in lines via an electro-valve controlled by an electric panel which is connected to the end of line pressure-switch.

## 6. UNPACKING AND INSTALLING THE MACHINE

### 6.1 UNPACKING

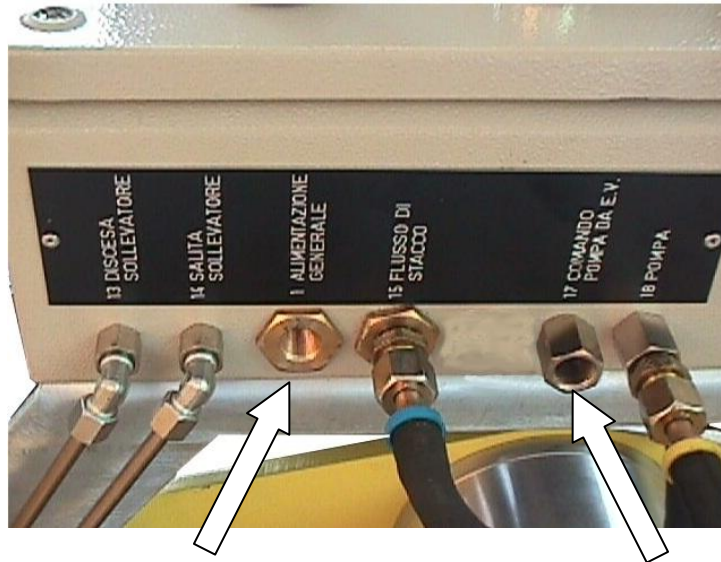
Once a suitable location has been found to install the machine, remove the unit from the packaging. Check the equipment has not been damaged during transportation or storage. No particular disposal procedures are necessary, however packing should be disposed of in accordance with regulations that may be in force in your area or state.

### 6.2 INSTALLING THE EQUIPMENT

- Allow sufficient space for the installation, leaving minimum 100 mm (3.93 in.) around the machine.
- Do not install machine in aggressive or explosive/inflammable environments or on vibrating surfaces.
- Insert the follower plate carefully.
- To prevent shearing hazards, it is forbidden to stick your hands into the drum.
- Read carefully the instructions about inserting the drum and carry out the installing procedure according to this manual.

### 6.3 PNEUMATIC CONNECTIONS

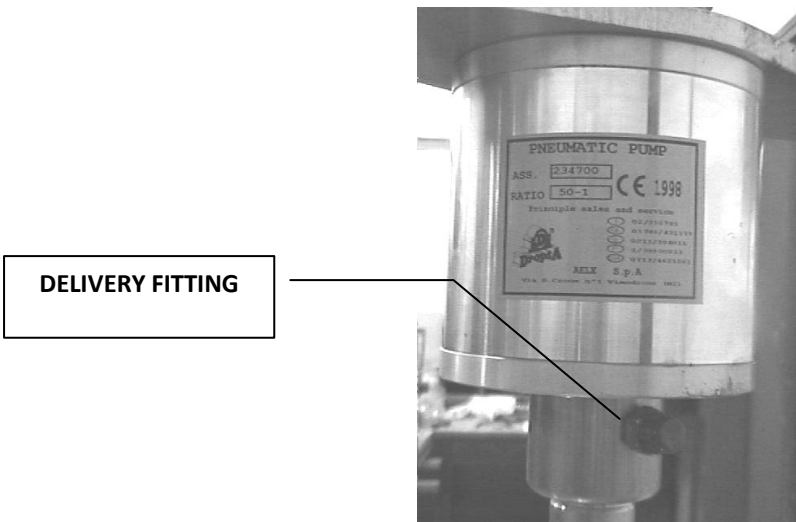
Pneumatic connections (1/4”) are located on the inferior side of the box.



ELECTROVALVE 2/2" – 1/4"  
CONTROL FOR PUMP AUTOMATIC  
OPERATION

CONTINUOUS SUPPLY  
FILTERED AIR Pmax=10bar (147 psi)  
Qmin=1400 NI/min

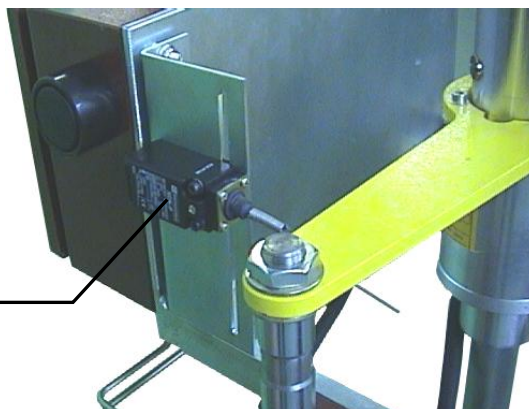
Delivery fitting must be connected to pump with flexible piping suitable for the system in pressure and in delivery.



**WARNING:**

When a unit interlocks precision delivery valves on assembly lines, pump feeding must be stopped by an electro-valve, as shown in pneumatic diagram.  
When minimum level has been reached, PLC stops the pump, by means of the signal transmitted by a level micro-switch, thus preventing presence of air in the dosing system via air discharge. Hoist continuous pneumatic feeding allows an easy replacement of drum.

**MICRO-SWITCH  
(end of stroke MAX limit)**





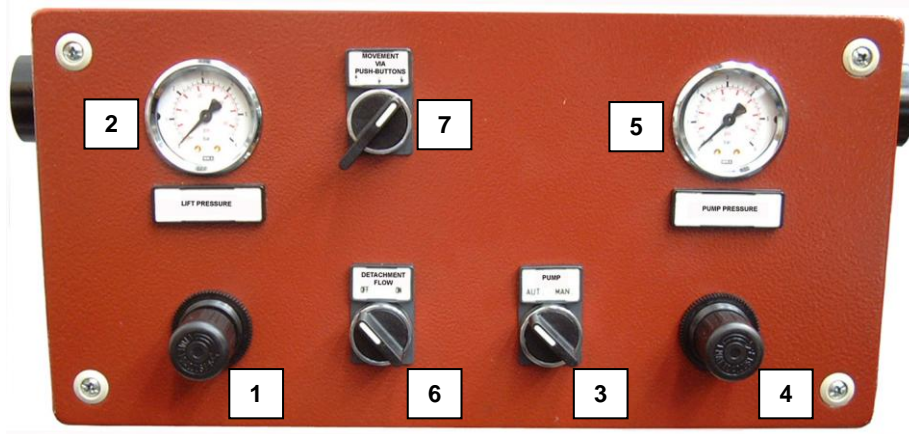
## 7. MACHINE OPERATIONS


Here follows the operations being carried out to correctly operate these pump hoists.



**WARNING:** The use of these machines must be entrusted by qualified personnel.

### 7.1 Control panel



POS.	DESCRIPTION	FUNCTION
1	Lift regulator	To regulate hoist lift
2	Manometer 6 bar (88.2 psi)	To control lift pressure
3	Selector	To select pump operation Automatic Manual
4	Pressure regulator	To adjust pump pressure
5	Manometer 6 bar (88.2 psi)	To control pump pressure
6	Selector	To actuate detachment flow
7	3-position selector	

### 7.2 Instruction for use

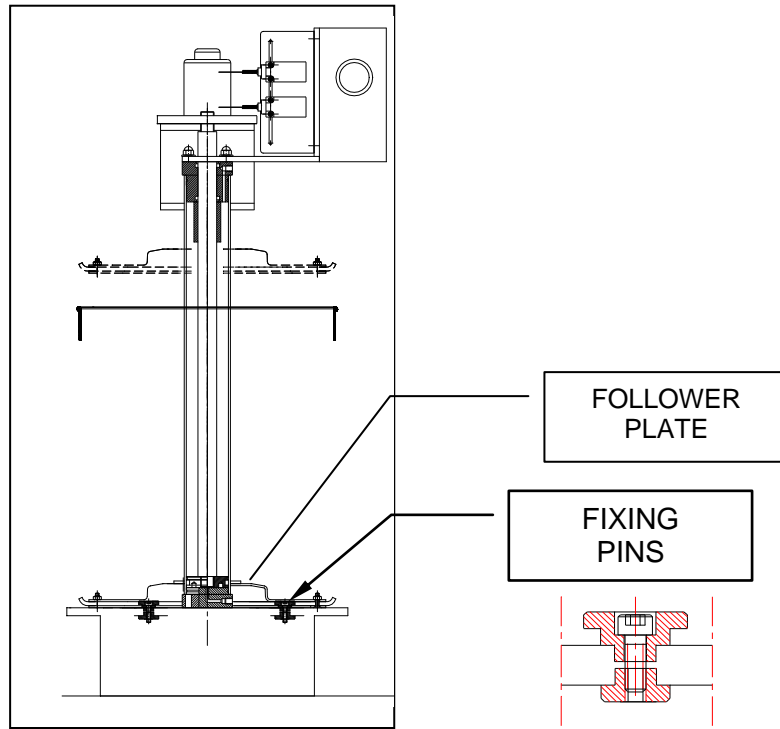
1. Connect the hoist pneumatically.
2. Act on *lift regulator* "1" and check air pressure on manometer "2" - initial pressure: 2.5 bar (36.75 psi) -.

3. Rotate selector "7" in position "A"



POS. "A"

4. Lift the **follower plate** via **bimanual push-button** panel.

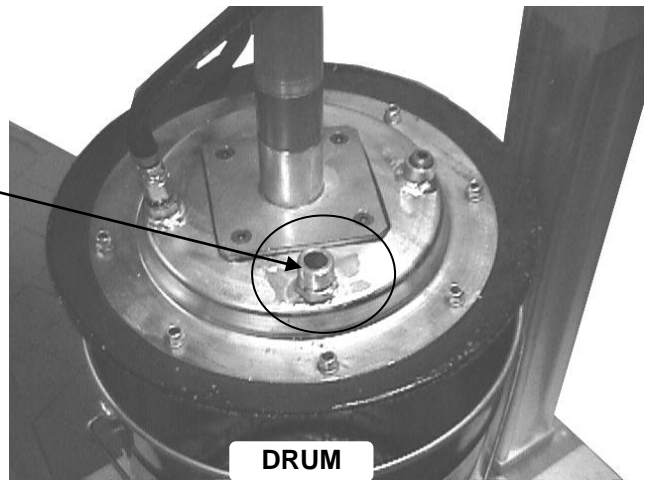


- Place the drum and fix it carefully using the provided pins. When using different-shaped drums, it is customer's care to act on pins to properly fix the barrel.



**WARNING:** It is recommended to check drum for crushes, which could prevent the follower plate from descending into the barrel.

- Before placing a new drum, remove the discharge valve.



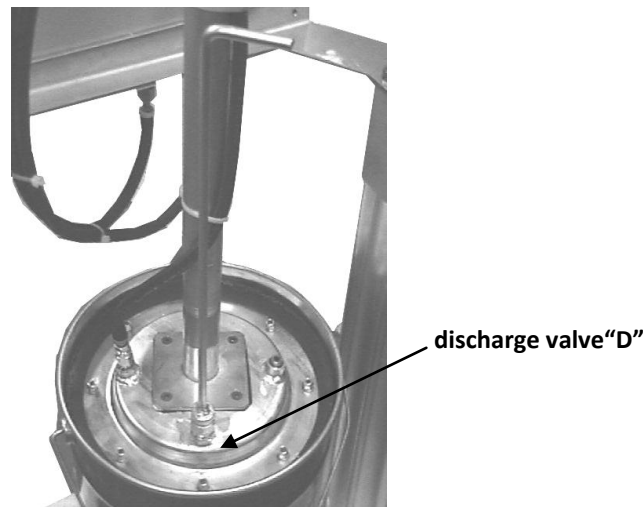
**WARNING:** when using a pump hoist for the first time, it is recommended to lubricate follower plate gaskets.

- Rotate selector "7" in position "C"



POS. "C"

- Operate bimanual buttons to push follower plate into the drum. The movement is impulsive. Push bimanual buttons until air is completely discharged from the system. Then, close valve "D" by screwing it in its housing.



- Rotate selector "7" in position "B"



POS. "B"

- Operate the bimanual to start follower plate operation in continuous.



**NOTICE: Check that hoist pressure is suitable for grease grade of thickness:**

- ⇒ With soft greases (NLGI=0), in order to prevent leakage from follower plate gaskets, 2 bar (29.4 psi) pressure is needed.
- ⇒ With thick greases (NLGI=2), to facilitate pump priming, 3 ÷ 3.5 bar (44.1÷51.45 psi) pressure is needed.

- Rotate selector "3" on **MAN. (MANUAL)**.
- Operate on regulator "4" to supply pressure to operate the pump. Regulate pressure verifying the value on manometer "5" up to the desired pressure ( $P \cong 2$  bar (29.4 psi)).



**WARNING: Do not exceed the maximum operating pneumatic pressure of 3.5 bar (51.45 psi)**

- Rotate selector "3" on **AUT. (AUTOMATIC)**.

### 7.3 DRUM CHANGING

When the minimum level is reached, in order to stop system air inflow, electro-valve stops pump operating. Anyway, the hoist unit is still supplied.

Operate selector "6" to activate **detachment flow** by introducing air in drum, in order to facilitate follower plate extraction. Then, refer to points 4, 5, 6 in paragraph 7.2.



## 8. TROUBLESHOOTING

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For any anomaly encountered, please contact the **Dropsa S.p.A. Eng. Dept.**

## 9. MAINTENANCE PROCEDURE

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Machines does not require any special tool for checking or maintenance tasks. However, it is recommended the use only of appropriate and in good conditions tooling, protective devices (gloves) and clothing to avoid injury to persons or damage to machine parts.

To facilitate maintenance, it is suggested to install the unit in an easily accessible location (see paragraph 6.2).

- Periodically check piping joints to detect possible leaks.
- Keep machine unit clear to readily detect possible leakage.



**WARNING!**

Prior to any maintenance and cleaning task, close the air compressed supply and discharge pressure from the unit and the connected piping.

## 10. DISPOSAL

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During maintenance or disposal of the machine care should be taken to properly dispose of environmentally sensitive items such as oils or other lubricants. Refer to local regulations in force in your area.

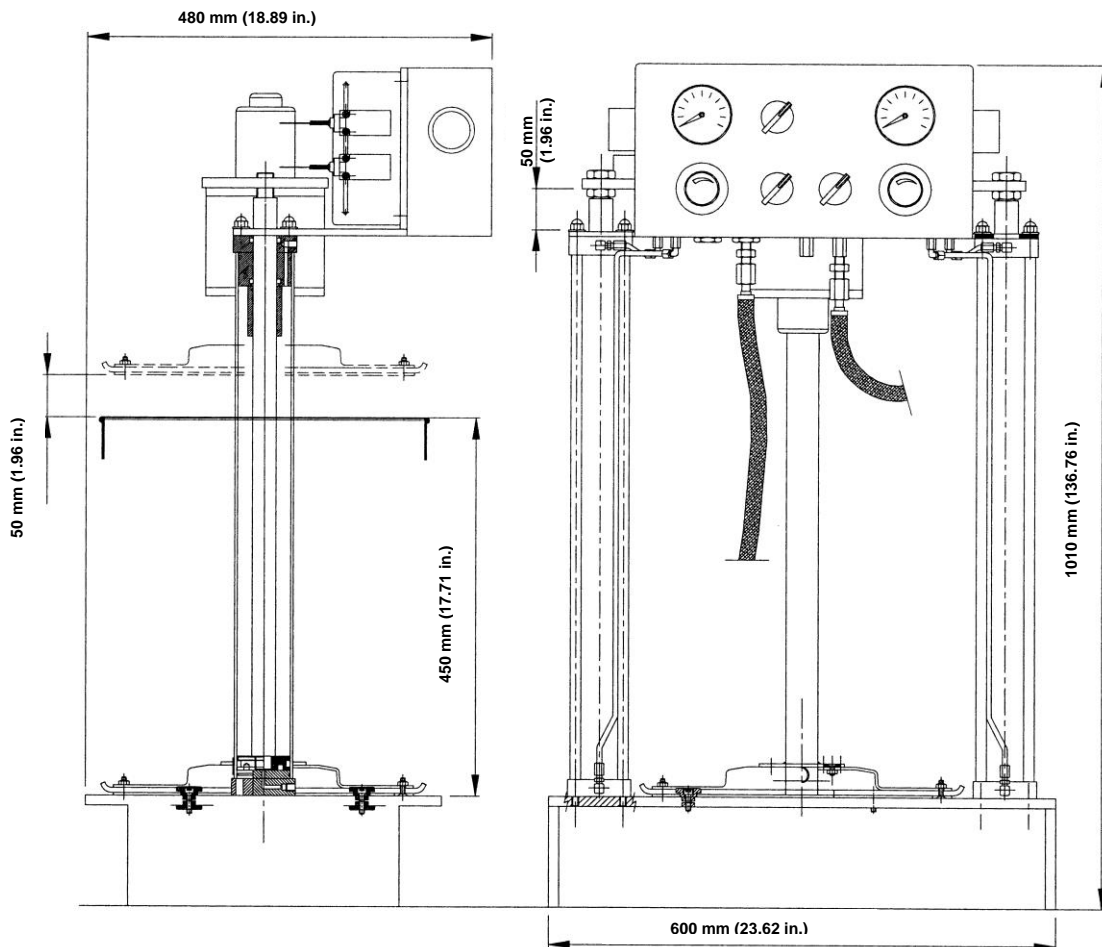
When disposing of this unit, it is important to ensure that the identification label and all the other relative documents are also destroyed.

## 11. ORDERING INFORMATION

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Serial n°	Description
400320	Pump Hoist - Pneumatic-driven Pump for 20 kg (44.09 lb) drums
400332	Pump Hoist - Pneumatic-driven Pump for 50 kg (110.23 lb) drums

## 12. DIMENSIONS



## 13. HANDLING AND TRANSPORTATION

Prior to shipping, machine is carefully packed in a cardboard packing. During transportation and storage, pay attention to the side on the cardboard packing. On receipt, check that the packing is not damaged. Then, storage the equipment in a dry location. Lift the equipment observing the right way up shown on the cardboard packing.

## 14. OPERATING HAZARDS

It is necessary to read and understand the possible hazards and risks involved when using lubrication equipments. The operator must fully understand the hazards explained in this manual.

We recommend:

- To verify chemical compatibility between the material of unit and the lubricant you want to use (see ch.4). A wrong choice could cause damages to the equipment, as well as hazards to the environment and persons (leakage of products irritating and injurious to health).
- Not to exceed pressure maximum level. If any doubt, refer to machine identification yellow label.
- Use of original spare parts. For ordering information, please contact **Dropsa S.p.A. Eng. Dept.**
- When replacing components, be sure to use parts compatible with machine maximum working pressure.



### WARNINGS!

- Do not attempt to stop or divert possible leakages with your hands or with other parts of your body.
- Personnel must use personal protection equipment, clothing and devices adequate for the location and the use of the equipment, both during operation and maintenance procedures.

### **Inflammability**

Lubricant generally used in lubrication systems is not normally flammable. However, it is recommended to avoid contact with extremely hot substances or naked flames.

### **Pressure**

Prior to any intervention, it is recommended to discharge air from the system.  
After long periods of inactivity check the tightness of all parts subjected to pressure.  
Do not subject connections, piping or parts in pressure to violent impacts.  
Damaged piping or connections are DANGEROUS and must be immediately replaced.

### **Noise**

During normal operating conditions machine does not produce excessive noise less than 70 dB(A).

## **15. PRECAUTIONS**

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Verification of compliance with essential safety requirements and Machine Directive dispositions has been carried out filling in checking lists provided and contained in the *technical file*.

### **Dropsa used the following checking lists:**

- List of hazards (according to the EN 1050 as it refers to EN 292);
- Enforcement of the essential safety requests (Machine Directive);

### **The following is a list of dangers which have not been fully eliminated but which are considered acceptable:**

- Operator's contact with lubricant:
  - in case of breaking/opening of piping/connections;
  - when replacing the drum;
  - during maintenance procedures.

The operator must be provided with suitable personal protective clothing (tit. VIII – 626). Protection against direct and indirect contact must be provided by the user. Lubricant characteristics are shown on the machine and in this manual (**in case of doubt contact Dropsa S.p.A. Eng. Dept.**).

- Unnatural posture.  
Follow the indications in paragraph 6.2.
- Use of incompatible lubricant. Main incompatible fluids:

<b>INCOMPATIBLE FLUIDS</b>	
<b>Fluid</b>	<b>Danger</b>
Lubricants containing abrasive components	Premature wear of pump
Lubricants containing silicon	Pump failure
Petrol – solvents – inflammable liquids	Fire – explosion – seal damage
Corrosive products	Pump damage - danger to persons
Water	Pump oxidization
Food Products	Contamination of the product

## 15. WARRANTY

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All products manufactured and marketed by Dropsa are warranted to be free of defects in material or workmanship for a period of at least 12 months from date of delivery. Extended warranty coverage applies as follows:

Complete system installation by Dropsa: 24 Months

All other components: 12 months from date of installation; if installed 6 months or more after ship date, warranty shall be maximum of 18 months from ship date.

If a fault develops, notify us giving a complete description of the alleged malfunction. Include the part number(s), test record number where available (format xxxxxx-xxxxxx), date of delivery and installation and operating conditions of subject product(s). We will subsequently review this information and, at our option, supply you with either servicing data or shipping instruction and returned materials authorization (RMA) which will have instructions on how to prepare the product for return. Upon prepaid receipt of subject product to an authorized Dropsa Sales & Service location, we will then either repair or replace such product(s), at our option, and if determined to be a warranted defect, we will perform such necessary product repairs or replace such product(s) at our expense.

Dropsa reserves the right to charge an administration fee if the product(s) returned are found to be not defective.

This limited warranty does not cover any products, damages or injuries resulting from misuse, neglect, normal expected wear, chemically caused corrosion, improper installation or operation contrary to factory recommendation. Nor does it cover equipment that has been modified, tampered with or altered without authorization.

Consumables and perishable products are excluded from this or any other warranty.

No other extended liabilities are stated or implied and this warranty in no event covers incidental or consequential damages, injuries or costs resulting from any such defective product(s).

The use of Dropsa product(s) implies the acceptance of our warranty conditions. Modifications to our standard warranty must be in writing and approved by Dropsa.

## 17. DECLARATION OF COMPLIANCE WITH CE STANDARDS



**Dropsa Spa**  
Via Benedetto Croce, 1  
20090 Vimodrone (MI)  
Italy

Tel.: (+39) 02. 250.79.1  
Fax (+39) 02.  
Sales: 250.79.767  
E-mail: [sales@dropsa.it](mailto:sales@dropsa.it)  
Web <http://www.dropsa.com>  
site:



### DICHIARAZIONE **CE** DI CONFORMITÀ/DECLARATION OF COMPLIANCE WITH STANDARDS/ DECLARATION DE CONFORMITE/ KONFORMITÄTSERKLÄRUNG DES STANDARDS /DECLARACIÓN DE CONFORMIDAD/ DECLARAÇÃO DE CONFORMIDADE

La società Dropsa S.p.A., con sede legale in Milano, Via Besana,5/ Dropsa S.p.A., registered office in Milan, Via Besana,5 / Dropsa S.p.A. au Siège Social à Milan, Via Besana,5/ Dropsa S.p.A., Sitz in Milano, Via Besana 5/ La sociedad Dropsa S.p.a., con sede legal en Milán, Via Besana,5/ A Dropsa S.p.A, com sede em Milão, via Besana, nº 5

#### DICHIARA /CERTIFIES / CERTIFIE/ ZERTIFIZIERT, DASS/ DECLARA/ CERTIFICA:

che la macchina denominata/that the machine named / que la machine dénommée/ Die Maschine mit der Bezeichnung/ que la máquina denominada/ que o equipamento denominado

#### POMPE CON SOLLEVATORE 400320 E 400332

è conforme alle condizioni previste dalle Direttive CEE /has been constructed in conformity with the Directives Of The Council Of The European Community on the standardization of the legislations of member states/ a été construite en conformité avec les Directives Du Conseil Des Communautés Europeennes/ Entsprechend den Richtlinien des Rates Der Europäischen Union, für die Standarisierung der Legislative der Mitgliederstaaten, konstruiert wurde/ cumple con las condiciones establecidas por las directivas comunitarias/ foi construído em conformidade com as diretivas do Conselho das Comunidades Europeias:

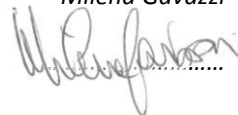
- 2006/42 Direttiva macchine /Machinery Directive / 2006/42 Directive machines / Maschinenrichtlinien/ Maquinaria 2006/42/CEE /Directiva 2006/42 Máquinas;

Vimodrone (MI), June 2011



Technical Director:  
*Maurizio Greco*

Legal representative  
*Milena Gavazzi*




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## 18. DROPSA LOCATIONS

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 **Dropsa S.p.A.**  
Via B. Croce,1  
20090 Vimodrone (MI) Italy.  
Tel: (+39) 02 - 250.79.1  
Fax: (+39) 02 - 250.79.767  
E-mail: sales@dropsa.it (Export)  
E-mail: vendite@dropsa.it (National)

 **Dropsa (UK) Ltd**  
Unit 6, Egham Business Village,  
Egham, Surrey, TW20 8RB  
Tel: (+44) 01784 - 431177  
Fax: (+44) 01784 - 438598  
E-mail: salesuk@dropsa.com

 **Dropsa USA Inc.**  
6645 Burroughs Ave  
48314-2132 Srerling Hts, Mi Us -USA  
Tel: (+1) 586-566-1540  
Fax: (+1) 586-566-1541  
E-mail: salesusa@dropsa.com

 **Dropsa GmbH**  
Volmerswerther Strasse 80  
40221 Dusseldorf 1, Deutschland  
Tel: (+49) 0211/39 4011  
Fax: (+49) 0211/39 4013  
E-mail: sales@dropsa.de

 **Dropsa Ame**  
23, Av.des.Morillons  
Z.I. des Doucettes 91140  
Garges Les Gonesse, France  
Tel: (+33) 01 39 93 00 33  
Fax: (+33) 01 39 86 26 36  
E-mail: salesfr@dropsa.com

 **Dropsa do Brazil Ind. E Com. Ltda**  
Rua Sobralia 175,  
Sao Paulo, Brazil  
Tel: (+55) 011-5631-0007  
Fax: (+55) 011-5631-9408  
E-mail: salesbr@dropsa.com

 **Dropsa Lubrication Systems**  
Nr 8 Dongxing Road,  
Songjiang Industrial Zone  
(Shanghai) Co., Ltd  
Tel: +86 (021) 67740275  
Fax: +86 (021) 67740205  
E-mail: china@dropsa.com

 **Dropsa Australia Pty.**  
C20/148 Old Pittwater Road  
Brookvale, NSW 2100  
Tel: +61 (02) 9938 6644  
Fax: +61 (02) 99 386 611  
E-mail: salesau@dropsa.com



**Web site:** <http://www.dropsa.com> - **E-mail:** [sales@dropsa.com](mailto:sales@dropsa.com)